

Smart FAB



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-1-1
Job Sheet 178704



Part No: RBW109-3101-58-1-1

Job Qty: 9

Part Name: Hammer, Steel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3101-58-1 Rev3 IPP Rev A 17.11.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	11 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	11 pcs	8/7/18	8/7/18	0.00	11.00	Small Fab-9		MLC DAS
110	QC	11 pcs	8/7/18	8/7/18	0.00	0.00	QC5		MLC DAS 63
130	Packaging	11 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3		DAS 9-89
140	QC21-SA	11 Ea	8/7/18	8/7/18	0.00	0.00	QC21		28 21 9-89

Part Op 90 - See engineering for epoxy deviation. Was DP460 NOW IS LOCTITE CLEAR
 Descriptions: 100 - 1-Assemble as per DWG RBW109-3101-58-1 Sheet 2 2-Epoxy -5 shaft into -3 hammer head and -7 handle -
 LOCTITE CLEAR EPOXY M 138955 EXP: 4/23/2019 ***8hr. cure time*** Start time 2:40pm End
 time 2:50am
 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3101-58-1-3	Hammer Head	9 1/11 Ea (1 ea)	90-Start up Operation	5128750
RBW109-3101-58-1-5	Shaft	9 1/11 Ea (1 ea)	90-Start up Operation	5103037
RBW109-3101-58-1-7	Handle	9 1/11 Ea (1 ea)	90-Start up Operation	5115571

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW109-3101-58-1-3	11	14	0
	RBW109-3101-58-1-5	11	9	0
	RBW109-3101-58-1-7	11	0	0

Part Specifications

Specifications could not be found.



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Plex 7/23/18 8:17 AM dart.logan.david

Container No: S142834



Part: RBW109-3101-58-1-1

Job No: 178704

Serial No/Batch: S142834

Revision: 3

Inspector:

Exp Date:

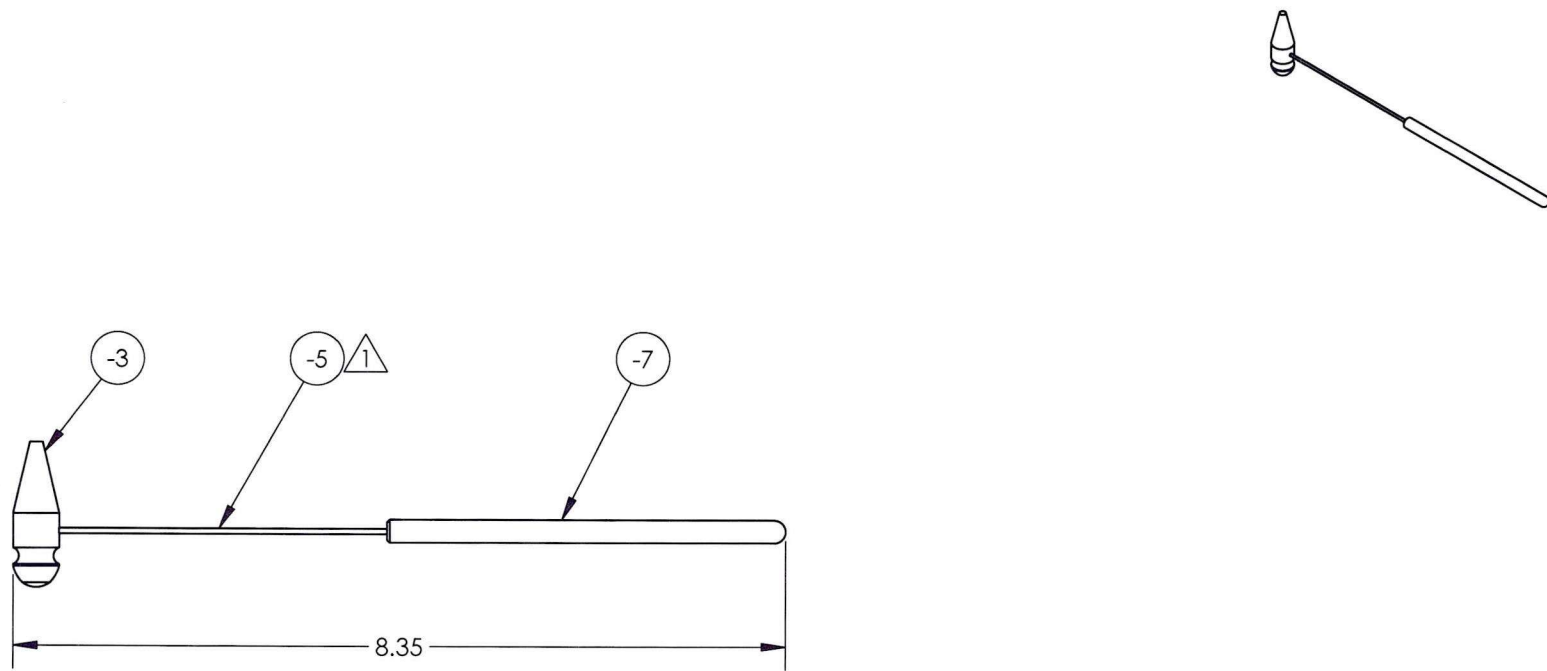
Instructions:

Date: 01/08/19

170512 @ PKG + 1, 173943, 170704, 180666
180667

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0212	-1 CH'D DWG TO SHEET METAL TOLERANCE.	11/4/2016	RJC	JAG



NOTE:

1 EPOXY -5 SHAFT INTO -3 HAMMER HEAD & -7 HANDLE.

(-1)
HAMMER, STEEL

DART AEROSPACE	
TITLE HAMMER, STEEL, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-1-1	REV 3
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL
SCALE 1:2	AW109/AW119
DATE 3/12/2015	SHEET 2 OF 5